GROYNETECH introduce "SMART STERILE PASS BOX", for sterilization of outer surface of any object, which is not suitable for AUTOCLAVE & compatible with HYDROGEN PEROXIDE in vapour phase.

GroyneTech (GT) Sterile Pass Box s - SPB (Air Cleanness level - ISO Class - 5 @ rest in normal operation) with Recovery Cycle Programmed provides personnel, environmental and product protection. Airflow is "Once Through System" for respectiveVHP cycle operation with aeration cycle, as per process requirement, which provides personnel protection. In addition, the downward flow of HEPA filtered air provides product protection by minimizing the chance of cross contamination along the work surface of the "SPB".

Air has passed through HEPA filter by principle of Once through System in respective VHP Cycles.

"GT-SPB" are placed in between two different zone of area, for transferring of product from lower classified zone to higher classified zone (Non - Sterile area to Sterile area), without effecting the balancing of respective zone, Containment free product transfer to higher classified zone.



SPB OPERATES WITH DEDICATED VHP CYCLES:

- Dehumidification
- Conditioning
- Bio-Decontamination
- Internal Aeration
- External Aeration









Supply HEPA

Chamber size Automation

Integration **SCADA**

Sterility Mode Air handling module : Contact part SS 316 & Non contact part SS 304

: < 0.8Ra

: Programmed with PLC of SPB.

: EU 13 Grade, with an efficiency rating better than 99.997% for 0.3 micron

: Allen Bradley PLC with 6" Color Touch Screen

: VHP Generator

: Optional Feature

: Night Mode Operation

: Compact unit (Consisting of Blower, Automatic modulating valve & VHP inlet/outlet point) Pressure Monitoring & Control, Differential Pressure transmitter for control pressure inside chamber @ different mode.

: SPB are integrated with VHP by control valves & the respective controls of VHP



Integration of VHP to SPB